AIRFLOW

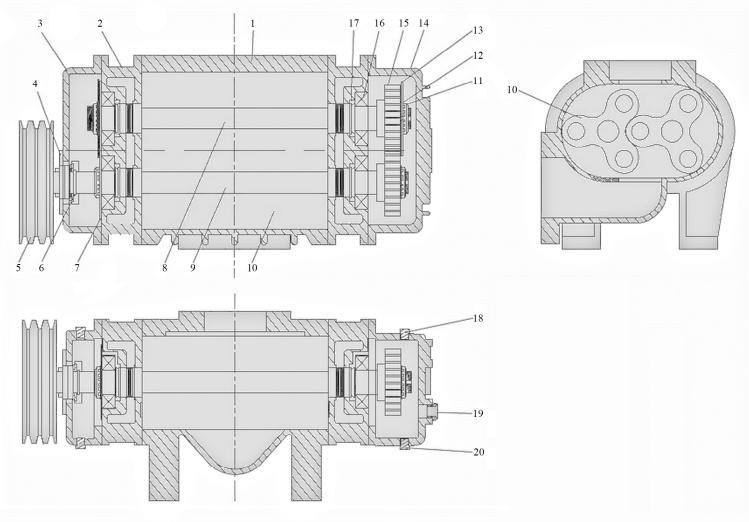
ROOTS BLOWER







STRUCTURE AND MATERIAL LIST



PART MATERIAL TABLE

NO.	Name	Material	Number
1	Blower body	HT250	1
2	Bearing housing	HT250	2
3	Oil box	HT250	1
4	Seal housing	HT200	1
5	Pulley	HT250	1
6	Framework oil seal	VITON	1
7	Bearing washer	Q235	2
8	Driven shaft	45	1
9	Drive shaft	45	1
10	Impeller	HT250	2
11	Lock nut	45	5
12	Washer	Q235	4
13	Oil splash	Q235	2
14	Gear box	HT250	1
15	Gear	SCM435	2
16	Bearing	SUJ2	4
17	V-Ring	NBR or VITON	4
18	Lubrication plug	45	2
19	Oil gauge	Duralumin	2
20	Purge plug	45	2

Theory

AIRFLOW is a displacement blower, the pressure can be adjusted according to the requirement of the user in allowing range, there are two impellers in the blower body which rotate in the opposite direction, in order to let the impeller rotate, there are some tiny gap between the impeller to body, impeller to impeller. When the impeller rotates through the suction inlet, it can gather an amount of air betweengo on rotating, and the air will be presured, the presure in the body wil rise, finally the air ghas been send to the outlet.

Features

- Wide range of capacity and pressure. Calibre: 40mm-300mm (1.5"-12")

Capacity: 0.36-160m³/min (12-5700CFM)

Pressure: The pressure of one-stage AIRFLOW type up to 8000mmAq (0.8kgf/cm²)

- Delivers completely oil-free air.
- Low oscillation and low noise by dynamic balance which revised by computer.
- Smaller change in capacity against change in pressure.
- Highest efficiency due to special impeller design, great air-delivery low power.
- Standardized product with strict quality control.
- Our rotor has used the most advanced technic, one time for all working process of the six-shaft method, to enhance the



Qs = Inlet air flow (m³/min). La = Power (kW). (S.F. 1.15)

		1000-	A ~	2000-	A ~	2000-	A ~	4000-	A ~	5000 -	A ~	£000×	A ~	7000-). (S.F. 1.15)
Type	RPM		nmAq		nmAq		nmAq		nmAq		nmAq		nmAq		nmAq		nmAq
	2000	Qs	La	Qs	La	Qs	La	Qs	La	Qs	La	Qs	La	Qs	La	Qs	La
4 D 20	2000	0.24	0.26	0.22	0.31	0.20	0.36	0.18	0.40	-	-	-	-	-	-	-	-
AB-20	2250	0.28	0.30	0.26	0.36	0.24	0.40	0.22	0.46	-	-	-	-	-	-	-	-
	2500	0.31	0.33	0.29	0.39	0.27	0.45	0.25	0.51	-	-	-	-	1=1	-	-	-
	2000	0.31	0.30	0.28	0.36	0.25	0.43	0.22	0.49	-	-	-	-	-	-	-	-
AB-25	2250	0.35	0.35	0.32	0.40	0.29	0.48	0.26	0.56	-	-	-	1-	-	-	-	-
	2500	0.40	0.38	0.37	0.45	0.34	0.53	0.31	0.62	-	-	-:	: - :	1-	-	-	-
	1750	0.45	0.35	0.41	0.43	0.37	0.51	0.33	0.59	-	-	-			-	-	-
	2000	0.53	0.39	0.49	0.47	0.45	0.55	0.41	0.63	-	-	-	-	-	-	-	-
AB-32	2250	0.61	0.44	0.57	0.52	0.53	0.60	0.49	0.68	-	-	-	-	-	-	-	-
	2500	0.69	0.48	0.65	0.56	0.61	0.64	0.57	0.72	-	-	-	-	-	-	-	-
	2900	0.77	0.53	0.73	0.61	0.69	0.69	0.65	0.77	-	-		-	1-1	-	-	-
	850	1.06	0.26	0.89	0.54	0.71	0.81	0.50	1.08	0.27	1.35	-	1-1	-	-	-	-
	950	1.22	0.30	1.05	0.61	0.87	0.91	0.68	1.21	0.48	1.51	-	1-	-	-	-	-
	1050	1.37	0.33	1.20	0.67	1.03	1.00	0.85	1.33	0.66	1.67		-	-	-	-	-
	1150	1.53	0.37	1.36	0.74	1.18	1.09	0.99	1.46	0.80	1.83	-		-	-	-	-
	1250	1.68	0.40	1.51	0.79	1.34	1.20	1.18	1.59	1.02	1.99	0.86	2.38	0.71	2.78	0.56	3.17
AB-40	1350	1.84	0.43	1.66	0.86	1.50	1.29	1.35	1.71	1.21	2.15	1.08	2.58	0.97	3.00	0.86	3.44
AD-40	1450	2.00	0.46	1.82	0.92	1.65	1.38	1.51	1.84	1.39	2.30	1.30	2.76	1.21	3.23	1.15	3.69
	1550	2.15	0.49	1.97	0.99	1.81	1.48	1.67	1.97	1.55	2.46	1.45	2.96	1.37	3.45	1.30	3.94
	1650	2.31	0.53	2.12	1.05	1.96	1.58	1.82	2.09	1.70	2.62	1.61	3.15	1.52	3.67	1.46	4.20
	1750	2.46	0.55	2.28	1.12	2.12	1.67	1.98	2.22	1.86	2.78	1.76	3.34	1.68	3.90	1.61	4.45
	1850	2.62	0.59	2.43	1.17	2.27	1.76	2.13	2.36	2.01	2.94	1.92	3.53	1.83	4.12	1.77	4.70
	1950	2.77	0.62	2.59	1.24	2.43	1.86	2.29	2.48	2.17	3.11	2.07	3.71	1.99	4.34	1.92	4.96
	850	1.64	0.51	1.41	1.00	1.22	1.48	1.06	1.96	0.92	2.40	0.80	2.85	0.71	3.29	0.64	3.52
	950	1.91	0.58	1.68	1.13	1.49	1.66	1.33	2.19	1.19	2.69	1.07	3.20	0.98	3.67	0.91	4.15
	1050	2.14	0.63	1.94	1.24	1.75	1.84	1.59	2.42	1.45	2.98	1.33	3.52	1.24	4.06	1.17	4.59
	1150	2.44	0.69	2.21	1.37	2.02	2.01	1.86	2.65	1.72	3.27	1.60	3.86	1.51	4.45	1.44	5.03
	1250	2.71	0.76	2.48	1.48	2.29	2.19	2.13	2.88	1.99	3.54	1.87	4.20	1.78	4.84	1.71	5.46
4 D 50	1350	2.97	0.82	2.74	1.60	2.55	2.37	2.39	3.11	2.25	3.83	2.13	4.53	2.04	5.22	1.97	5.90
AB-50	1450	3.24	0.87	3.01	1.73	2.82	2.54	2.66	3.34	2.52	4.11	2.40	4.86	2.31	5.61	2.24	6.34
	1550	3.51	0.93	3.28	1.84	3.09	2.71	2.93	3.57	2.79	4.39	2.67	5.20	2.58	6.00	2.51	6.77
	1650	3.78	0.99	3.55	1.96	3.36	2.89	3.20	3.80	3.06	4.68	2.94	5.54	2.85	6.38	2.78	7.21
	1750	4.05	1.05	3.82	2.07	3.63	3.06	3.47	4.03	3.33	4.96	3.21	5.88	3.12	6.77	3.05	7.65
	1850	4.32	1.12	4.09	2.20	3.90	3.24	3.74	4.26	3.60	5.24	3.48	6.21	3.39	7.16	3.32	8.08
	1950	4.59	1.17	4.36	2.31	4.17	3.42	4.01	4.49	3.87	5.52	3.75	6.54	3.66	7.54	3.59	8.52
	850	2.21	0.70	2.03	1.38	1.84	2.02	1.67	2.65	1.53	3.23	1.40	3.81	1.29	4.36	1.19	4.90
	950	2.57	0.79	2.39	1.55	2.20	2.25	2.03	2.96	1.89	3.61	1.76	4.26	1.64	4.88	1.55	5.47
	1050	2.92	0.86	2.74	1.70	2.55	2.50	2.38	3.27	2.24	3.99	2.11	4.70	2.00	5.39	1.90	6.06
	1150	3.28	0.95	3.10	1.86	2.91	2.73	2.74	3.57	2.60	4.37	2.47	5.15	2.36	5.91	2.26	6.64
	1250	3.64	1.04	3.46	2.04	3.27	2.97	3.10	3.89	2.96	4.75	2.83	5.60	2.72	6.42	2.62	7.21
1 D 4	1350	4.00	1.12	3.82	2.20	3.63	3.21	3.46	4.20	3.32	5.13	3.19	6.05	3.08	6.93	2.98	7.79
AB-65	1450	4.36	1.21	4.18	2.35	3.99	3.45	3.82	4.51	3.68	5.51	3.55	6.50	3.44	7.44	3.34	8.36
	1550	4.72	1.29	4.54	2.52	4.35	3.69	4.18	4.82	4.04	5.89	3.91	6.95	3.80	7.96	3.70	8.94
	1650	5.08	1.37	4.90	2.68	4.71	3.92	4.54	5.13	4.40	6.28	4.27	7.39	4.16	8.48	4.06	9.51
	1750	5.44	1.45	5.26	2.84	5.07	4.16	4.90	5.44	4.76	6.66	4.63	7.84	4.52	8.99	4.42	10.09
	1850	5.80	1.54	5.62	3.00	5.43	4.40	5.26	5.75	5.12	7.04	4.99	8.29	4.88	9.50	4.78	10.67
	1950	6.16	1.62	5.98	3.17	5.79	4.65	5.62	6.06	5.48	7.42	5.35	8.74	5.24	10.02	5.14	11.26
	800	3.87	1.25	3.42	2.39	3.02	3.44	2.66	4.39	2.35	5.28	2.07	6.11	1.83	6.87	1.61	7.71
	900	4.47	1.40	4.02	2.69	3.62	3.86	3.26	4.95	2.95	5.95	2.67	6.87	2.43	7.73	2.21	8.65
	1000	5.07	1.56	4.62	2.99	4.23	4.29	3.86	5.49	3.55	6.60	3.27	7.62	3.03	8.59	2.81	9.60
	1100	5.67	1.71	5.22	3.28	4.83	4.73	4.47	6.04	4.16	7.27	3.87	8.40	3.63	9.44	3.41	10.55
	1200	6.27	1.87	5.82	3.58	5.43	5.15	5.07	6.59	4.76	7.92	4.47	9.15	4.23	10.30	4.01	11.49
	1300	6.87	2.02	6.42	3.88	6.03	5.58	5.67	7.14	5.36	8.59	5.07	9.91	4.83	11.16	4.61	12.44
AB-80	1400	7.47	2.19	7.02	4.17	6.63	6.01	6.27	7.69	5.96	9.25	5.68	10.68	5.43	12.02	5.21	13.39
	1500	8.07	2.33	7.62	4.47	7.23	6.44	6.87	8.25	6.56	9.90	6.28	11.44	6.03	12.88	5.81	14.33
	1600	8.67	2.50	8.22	4.77	7.83	6.87	7.47	8.79	7.16	10.57	6.88	12.20	6.63	13.73	6.41	15.28
	1650	8.97	2.58	8.52	4.92	8.13	7.08	7.77	9.06	7.46	10.89	7.18	12.59	6.93	14.17	6.71	15.76
	1750	9.57	2.74	9.13	5.22	8.73	7.51	8.37	9.61	8.06	11.55	7.78	13.35	7.53	15.02	7.31	16.70
	1850	10.17	2.90	9.73	5.52	9.33	7.94	8.97	10.15	8.66	12.21	8.38	14.12	8.13	15.88	7.91	17.64
	1950	10.77	3.05	10.33	5.82	9.93	8.37	9.57	10.71	9.26	12.87	8.98	14.88	8.73	16.74	8.51	18.58
	1750	10.77	5.05	10.55	5.02	7.75	0.57	7.57	10.71	7.20	12.07	0.70	1 1.00	0.73	10.7 f	0.51	10.50

<u>3</u>



Qs = Inlet air flow (m^3/min). La = Power (kW). (S.F. 1.15)

		1000n	nmAq	2000n	nmAa	3000n	ım A a	4000n	nmAq	5000m	nmAq	6000r	nmAq	7000n	nmAq). (S.F. 1.15) nm A q
Type	RPM	Qs	La	Qs	La	Qs	La	Qs	La	Qs	La	Qs	La	Qs	La	Qs	La
	800	5.44	1.61	4.84	3.16	4.30	4.47	3.82	5.81	3.40	6.96	3.03	8.00	2.70	9.07	2.42	10.26
	900	6.29	1.83	5.68	3.55	5.15	5.06	4.66	6.52	4.25	7.83	3.87	9.05	3.55	10.26	3.26	11.51
	1000	7.13	2.05	6.53	3.93	5.99	5.64	5.51	7.25	5.09	8.69	4.72	10.11	4.39	11.44	4.08	12.78
	1100	7.13	2.27	7.37	4.32	6.84	6.21	6.35	7.97	5.94	9.60	5.56	11.16	5.24	12.63	4.95	14.04
	1200	8.82	2.48	8.22	4.72	7.68	6.80	7.20	8.69	6.78	10.50	6.41	12.20	6.08	13.82	5.80	15.32
	1300	9.67	2.70	9.06	5.11	8.53	7.37	8.04	9.42	7.63	11.41	7.25	13.26	6.93	15.01	6.64	16.58
AB-100	1400	10.51	2.70	9.91	5.49	9.37	7.90	8.89	10.13	8.47	12.26	8.10	14.26	7.77	16.11	7.49	17.87
AD-100	1500	11.36	3.09	10.75	5.87	10.22	8.44	9.73	10.13	9.32	13.12	8.94	15.26	8.62	17.22	8.33	19.16
	1600	12.20	3.29	11.60	6.26	11.06	8.98	10.58	11.57	10.16	13.12	9.79	16.27	9.46	18.32	9.18	20.46
	1650	12.63	3.39	12.02	6.45	11.49	9.26	11.00	11.93	10.10	14.43	10.21	16.76	9.89	18.89	9.60	21.13
	1750	13.47	3.60	12.02	6.85	12.33	9.83	11.85	12.66	11.43	15.32	11.06	17.72	10.73	20.06	10.45	22.45
	1850	14.32	3.80	13.71	7.25	13.18	10.40	12.69	13.40	12.28	16.19	11.90	18.68	11.58	21.22	11.29	23.77
	1950	15.16	4.00	14.56	7.65	14.02	10.40	13.54	14.12	13.12	17.08	12.75	19.64	12.42	22.37	12.14	25.13
	780	8.00	2.22	7.34	4.27	6.72	6.15	6.15	7.87	5.69	9.48	5.23	10.95	4.80	12.32	4.43	13.60
	830	8.59	2.22	7.92	4.27	7.31	6.54	6.73		6.27	10.07	5.23	11.65	5.38	13.11	5.01	14.48
	880	9.17		8.50		7.89		7.32	8.37	6.85							
	930	9.17	2.51 2.66	9.08	4.82 5.09		6.93	7.90	8.88	200 000 00	10.68	6.39 6.98	12.35	5.96 6.55	13.90	5.60	15.35
	25 50 15		2.83	100 5 0 00		8.47	7.34		9.40	7.44	11.29	100 1000	13.05		14.70	6.18	16.23
	990	10.45	3.00	9.78	5.43 5.75	9.17 9.87	7.81 8.28	8.60 9.30	11.14 10.60	8.14 8.83	12.03 12.75	7.68 8.37	13.89 14.74	7.25 7.95	15.65 16.59	6.88 7.58	17.27 18.32
	1050	11.15		10.48			8.76										
	1110	11.85	3.17	11.18	6.08	10.57		10.00	11.21	9.53 10.35	13.48	9.07	15.58	8.65	17.55	8.28	19.37
AB-125A	1180	12.67	3.37	12.00	6.46	11.39	9.32	10.82	11.93		14.34	9.89	16.57 17.55	9.47 10.28	18.65 19.76	9.10	20.59
	1250	13.49 14.31	3.57	12.82	6.85	12.20	9.87	11.64	12.63	11.17	15.19	10.71				9.92	21.82
	1320		3.77	13.63	7.23 7.62	13.02	10.42	12.45 13.27	13.34	11.99	16.04	11.52 12.34	18.54	11.10	20.87	10.73	23.03
	1390	15.12	3.97	14.45		13.83	10.97	14.20	14.05	12.80	16.89		19.53	11.92	21.98	11.55	24.25
	1470 1560	16.06 17.11	4.20 4.46	15.38 16.43	8.06 8.56	14.77 15.82	11.60	15.25	14.86 15.77	13.74 14.79	17.87 18.96	13.28 14.33	20.65 21.92	12.85 13.90	23.24 24.67	12.48 13.53	25.66 27.22
	1650	18.16	4.73	17.48	9.05	16.87	12.32 13.03	16.31	16.69	15.84	20.06	15.38	23.18	14.95	26.09	14.58	28.80
	1750	19.32	5.01	18.65	9.60	18.04	13.82	17.47	17.70	17.00	21.28	16.54	24.59	16.12	27.68	15.75	30.54
	1850	20.49	5.30	19.82	10.14	19.20	14.61	18.64	18.71	18.17	22.49	17.71	25.99	17.29	29.27	16.91	32.29
	780	11.48	3.28	10.47	6.23	9.60	8.95	8.85	11.47	8.23	13.87	7.72	16.24	7.34	18.76	7.03	21.25
	830	12.35	3.50	11.35	6.66	10.48	9.55	9.74	12.26	9.11	14.81	8.60	17.33	8.20	19.91	7.91	22.54
	880	13.23	3.71	12.23	7.08	11.36	10.15	10.61	13.03	9.99	15.76	9.48	18.40	9.08	21.11	8.79	23.84
	930	14.11	3.93	13.11	7.50	12.24	10.76	11.49	13.81	10.86	16.68	10.37	19.50	9.96	22.31	9.66	25.10
	990	15.15	4.20	14.15	7.99	13.28	11.48	12.53	14.72	11.91	17.78	11.40	20.75	11.00	23.72	10.71	26.67
	1050	16.21	4.46	15.20	8.49	14.33	12.19	13.59	15.65	12.96	18.88	12.45	22.02	12.05	25.14	11.76	28.22
	1110	17.26	4.72	16.25	8.99	15.39	12.19	Access to the second	16.58	14.01	20.00		23.31	13.11	26.60	12.81	29.77
	11 (2012) (10 10 10 10 10 10 10 10 10 10 10 10 10 1	18.49	5.03	17.48	9.57			15.86		particular to be an area		and the second		100 CO 100 CO		NAME OF TAXABLE PARTY.	VACCOUNT DATE OF
AB-125	1250					0.000					22.59			1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		20070276 120 201	20200 0000
	1320	19.71	5.32 5.62		10.14	17.83		17.08 18.31	18.71		23.89		26.29	15.55 16.78	31.54		33.43 35.27
	1320	20.93 22.16	5.93	19.93 21.16	10.74	19.06 20.29	16.28	19.54	19.79 20.87		25.17	17.17 18.40	27.77 29.27	18.00	33.26	17.72	37.11
	1470	23.56	6.28	22.55		21.69	17.24	20.93	22.09	20.31	26.65	19.79	30.96	19.40	35.20	19.11	39.19
	1560	25.14	6.67	24.13		23.26	18.31	22.51	23.46	21.89	28.30	21.38	32.89	20.98	37.31	20.68	41.55
	1650	26.71	7.06		13.47	24.83	19.38	24.08	24.84	23.46	29.95	22.95	34.79	22.55	39.45	22.26	43.92
	1750	28.46	7.50	27.46	14.31	26.59	20.57	25.84	26.37	25.21	31.80	24.71	36.92	24.31	41.85	24.02	46.56
	1850	30.21	7.94	19.20	15.12	28.33	21.76	27.58	27.90	26.96	33.63	26.45	39.02	26.05	44.22	25.96	49.17
	780	14.94	4.24	14.18	8.11	13.15	11.66	12.85	14.94	12.28	17.96	11.75	20.77	11.33	23.38	10.90	25.77
	830	16.04	4.52	15.29	8.63	14.59				13.39	19.11	12.87	22.10	12.44	24.89	12.01	27.47
	880	17.15	4.80	16.40	9.17		13.17	15.08	16.87	14.49	20.29	13.98	23.45	13.55	26.42	13.12	29.15
	930	18.26	5.06	17.50	9.68		13.17	16.19	17.83	15.60	21.44	15.09	24.78	14.66	27.91	14.23	30.80
	990	19.59	5.39	18.83	10.29	18.14			18.96	16.93	22.83		26.38	15.99	29.72	15.56	32.79
	1050	20.92	5.72	20.16	10.93	19.47	15.71	18.85	20.11			17.75	27.98	17.32	31.51	16.89	34.78
	1110	22.25	6.04		11.55		16.61		21.26		25.58	19.08	29.58	18.65	33.32	18.22	36.73
0.00	1180	23.80	6.43	23.04	12.27	22.35	17.66	21.73	22.61	21.14	27.20	20.63	31.46	20.20	35.43	19.77	39.08
AB-150	1250	25.35	6.81	24.59		23.90	18.71	23.28	23.95	22.69	28.82	22.18	33.34	21.75	37.50	21.32	41.40
	1320	26.90	7.20	26.14	13.73	25.45	19.76	24.82		24.24	30.44	23.72	35.21	23.30	39.48	22.87	43.72
	1390	28.45	7.58	ALTERNATION AND ADDRESS.	14.47	27.00	20.80	26.37		25.79		25.72	37.04	24.85	41.70	24.42	46.05
	1470	30.22	8.00	29.46		28.77	22.00	28.14	28.16		33.89	27.04	39.17	26.61	44.10	26.19	48.69
	1560	32.21	8.49	31.45	16.24	30.76	23.35	30.13	29.90		35.97	29.03	41.57	28.60	46.82	28.18	51.67
	1650	14.20	8.98	33.44	17.18	32.75	24.68	32.12		31.54	38.02	31.02	43.99	30.59	49.53	30.16	54.66
	1750	36.41	9.52	35.65	18.22	34.96	26.19	34.33	33.56		40.33	33.23	46.66	32.80	52.53	32.37	57.97
	1850	38.62	10.07	37.86	19.26					35.96		35.43	49.34	35.01	55.55		61.27
	1000	23.02	20.07	27.00	17.20	57.10	_7.50	23.33	22.10	22.70	.2.05	22.13	17.01	23.01	23.33	5 1.50	J.2/



Qs = Inlet air flow (m^3/min). La = Power (kW). (S.F. 1.15)

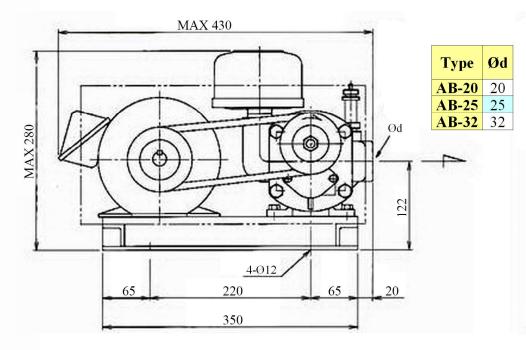
		10000	nm A a	2000n	am A a	3000n	am A a	4000n	2 m A a	5000m	nm A a	6000n	am A a	7000			. (S.F. 1.15)
Type	RPM		nmAq	2000n	_	3000n	_	4000n			nmAq				nmAq		ımAq
	620	Qs 17.93	La 5.68	Qs 16.86	La 10.95	Qs 15.93	La 15.79	Qs 15.09	La 20.23	Qs 14.40	La 24.37	Qs 13.79	La 28.24	Qs 13.25	La 31.82	Qs 12.83	La 35.13
	660	19.46	6.06	18.39		17.46	16.81	16.62		15.93	25.94	15.79	30.07	14.78	33.89	14.36	37.43
		20.99			11.66				21.54		27.52			16.30			
	700 740	22.51	6.43 6.80	19.91 21.44	12.37	18.98 20.51	17.83 18.85	18.14 19.67	22.86 24.17	17.45 18.98	29.10	16.84 18.37	31.90 33.73	17.83	35.95 38.02	15.88 17.41	39.71
	780	24.04	7.16	22.97	13.08 13.79	22.04	19.87	21.20	25.50	20.51	30.67	19.90	35.56	19.36	40.09	18.94	42.00 44.30
	830	25.95	7.10	24.88	14.67	23.95		23.11		22.42	32.64	21.81	37.85	21.27	42.67	20.85	47.16
	880	27.86	8.10	26.79	15.57	25.86	21.15 22.43	25.02	27.14 28.78	24.33	34.60	23.72	40.12	23.18	45.23	22.76	50.01
	930	29.77	8.56	28.70	16.46	27.77	23.70	26.93	30.43	26.24	36.58	25.63	42.41	25.18	47.82	24.67	52.88
AB-200A	990	32.06	9.11	30.99	17.53	30.06	25.24	29.22	32.41	28.53	38.94	27.92	45.15	27.38	50.91	26.96	56.29
	1050	34.35	9.67	33.28	18.58	32.35	26.77	31.51	34.37	30.82	41.30	30.21	47.89	29.67	54.00	29.25	59.72
	1110	36.64	10.24	35.56	19.67	34.63	28.31	33.79	36.36	33.10	43.72	32.48	50.68	31.94	57.16	31.51	63.08
	1180	39.31	10.24	38.23	20.93	37.30	30.12	36.46	38.69	35.77	46.54	35.15	53.95	34.61	60.78	34.18	67.07
	1250	41.99	11.58	40.91	22.20	39.98	31.92	39.14	41.00	38.45	49.37	37.83	57.20	37.29	64.40	36.86	71.08
	1320	44.66	12.25	43.58	23.46	42.65	33.73	41.81	43.32	41.12	52.19	40.50	60.46	39.96	68.02	39.53	75.06
	1320	47.33	12.23	46.25	24.73	45.32	35.73	44.48	45.63	43.79	55.00	43.17	63.66	42.63	71.63	42.20	79.05
	1470	50.38	13.69	49.30	26.16	48.37	37.61	47.53	48.29	46.84	58.22	16.22	67.33	45.68	75.76	45.25	83.61
	620	23.40	7.31	22.01	14.10	20.79	20.32	19.70	26.04	18.79	31.36	18.00	37.51	17.29	42.19	16.74	45.53
	660	25.39	7.81	23.99	15.01	22.78	21.64	21.68	27.73	20.78	33.38	19.98	38.71	19.28	43.70	18.73	48.51
	700	27.37	8.28	25.96	15.93	24.74	22.95	23.65	29.43	22.75	35.42	21.95	41.07	21.25	46.36	20.70	51.46
	740	29.33	8.76	27.93	16.85	26.72	24.28	25.63	31.13	24.73	37.46	23.93	43.42	23.23	49.02	22.68	54.44
	780	31.30	9.25	29.91	17.77	28.70	25.59	27.60	32.82	26.70	39.49	25.93	45.78	25.23	51.68	24.66	57.41
	830	33.76	9.84	32.37	18.92	31.16	27.24	30.07	34.95	29.17	42.02	28.38	48.71	27.67	54.99	27.13	61.11
	880	36.22	10.45	34.83	20.07	33.62	28.90	32.53	37.06	31.63	44.56	30.84	51.66	30.13	58.31	29.59	64.83
AB-200	930	38.67	11.05	37.28	21.24	36.07	30.54	34.98	39.19	34.09	47.10	33.29	54.60	32.59	61.64	32.05	68.53
AD-200	990	41.61	11.78	40.22	22.59	39.01	32.51	37.92	41.73	37.03	50.14	36.23	58.13	35.53	65.62	34.99	72.98
	1110	47.46	13.24	46.06	25.37	44.86	36.49	43.77	46.84	42.88	56.30	42.07	65.25	41.37	73.67	40.82	81.74
	1180	50.86	14.10	49.47	26.99	48.26	38.81	47.18	49.83	46.28	59.94	45.48	69.45	44.78	78.40	44.22	86.81
	1250	54.27	14.10	52.87	28.62	51.67	41.15	50.59	52.81	49.69	63.57	48.89	73.65	48.20	83.12	47.64	91.89
	1320	57.66	15.82	56.26	30.26	55.06	43.47	53.98	55.80	53.09	67.19	52.29	77.84	51.59	87.84	51.03	96.92
	1390	61.04	16.70	59.64	31.89	58.44	45.79	57.36	58.79	56.47	70.83	55.67	82.03	54.97	92.40		101.97
	1470	64.88	17.68	63.49	33.74	62.30	48.45	61.21	62.19	60.32	74.69	59.53	86.72	58.83	97.59		107.70
	620	32.53	9.44	30.60	18.31	28.90	26.46	27.39	33.91	26.12	40.92	25.02	47.25	24.03	53.11	23.27	58.78
	660	35.28	10.10	33.33	19.52	31.65	28.20	30.12	36.17	28.87	43.60	27.76	50.68	26.78	56.99	26.02	63.08
	700	38.00	10.73	36.04	20.73	34.35	29.93	32.83	38.42	31.58	46.28	30.47	53.81	29.50	60.79	28.74	67.28
	740	40.69	11.37	38.75	21.94	37.07	31.68	35.56	40.66	34.31	48.96	33.20	56.91	32.23	64.45	31.46	71.46
	780	43.40	12.02	41.47	23.16	39.79	33.41	38.27	42.92	37.02	51.64	35.92	60.03	34.95	67.97	34.19	75.64
	830	46.78	12.82		24.68					40.41	54.96	39.32			72.35	37.59	80.81
	880		13.62	48.22	26.19		37.74		48.52	43.79		42.70	67.79	41.71	76.73	40.97	85.91
	930	53.50	14.41	51.58	27.70	49.91	39.92	48.40	51.32	47.17	61.65	46.06	71.67	45.09	81.13	44.34	90.87
AB-250	990	100,000,000,000,000	15.36	55.61	29.51	53.94		52.43	54.69	51.20		50.09	76.33	49.12			96.82
	1050	61.54			31.33	57.95	45.11	56.45	58.06	55.21	69.66	54.12	80.97		91.67		102.78
	1110	-5 Unit (-10 de	17.33	20.00	33.19	61.94	47.76	60.43	61.48	59.20	73.85	58.08	85.81		97.14		108.74
	1180	70.17	18.52	68.25	35.39	66.58	50.84	65.09	65.45	63.85	78.73	62.75	91.46		103.51		115.69
	1250	74.82	19.69	72.89	37.56	71.24	53.94	69.75	69.43	68.51	83.63	67.40	97.09	66.45	109.89	65.68	122.66
	1320	79.44	20.87	77.51	39.76	75.86	57.04	74.37	73.40	73.14	88.53	72.04	102.73	71.08	116.29	70.30	129.64
	1390	84.04	22.06	82.11	41.95	80.46	60.13	78.97	77.37	77.74	93.41	76.64	108.39	75.68	122.68	74.92	136.61
	1470	89.26	23.40	87.35	44.45	85.71	63.66	84.21	81.93	82.99	98.23	81.90	114.84	80.94	129.98	80.18	144.58
	620	44.42	13.40	41.69	25.56	39.49	36.58	37.67	46.86	36.01	56.35	34.53	65.16	33.22	73.34	32.08	80.94
	660	48.05	14.26	45.40	27.31	43.16	39.09	41.33	50.07	39.58	60.09	38.19	69.64	36.88	78.40	35.75	86.56
	700	51.74	15.13	49.07	28.98	46.85	41.62	45.03	53.33	43.37	64.15	41.89	74.18	40.58	83.51	39.44	92.20
	740	55.38	16.00	52.74	30.62	50.54	44.05	48.71	56.41	47.05	67.83	45.57	78.44	44.26	88.40	43.13	97.55
	780	59.05	16.87	56.43	32.29	54.23	46.43	52.40	59.47	50.74	71.50	49.26	82.67	47.95	93.17	46.82	102.82
	830	63.62	17.94	61.00	34.36	58.79	49.40	56.95	63.27	55.30	76.08	53.82	87.98	52.51	99.15	51.38	109.42
	880	68.18	19.02	65.55	36.42	63.35	52.38	61.51	67.10	59.86	80.66	58.37	93.28	57.07	105.12	55.94	116.02
AB-300A	930	72.70		70.09	38.50	67.89	55.36	66.05	70.91	64.40	85.25	62.91	98.58	61.61	110.99	60.48	122.62
AD-500A	990	78.13	21.40	75.52	40.97	73.28	58.93	71.44	75.49	69.79	90.76	68.30	104.94	67.00	118.27	65.87	130.55
	1050	83.53	22.70	80.93	43.46	78.66	62.50	76.83	80.07	75.17	96.26	73.69	111.31	72.27	125.43	71.24	138.46
	1110	88.90	24.01	86.27	45.94	84.03	66.08	82.17	84.64		101.78		117.68		132.61	76.59	146.40
	1180	95.14		92.53	48.85	90.25	70.25	88.37	90.00		108.22		125.12		140.99		155.66
	1250	101.38		98.76		96.45		94.57			114.66		132.57		149.37		164.91
	1320	107.57		104.95							121.10						174.18
		113.72				108.84											
	1470	120.70	31.83	118.12	60.89	115.83	87.55	113.87	112.14	112.22	134.88	110.75	155.97	109.45	175.70	108.42	194.02

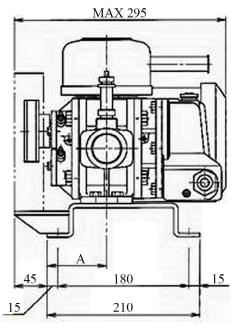


Qs = Inlet air flow (m³/min). La = Power (kW). (S.F. 1.15)

		1000n	ımAa	2000n	nmAq	3000n	nmAq	4000n	nmAa	5000n	nmAq	6000r	nmAq	7000n	nmAq		nm A q
Type	RPM	Os	La	Os	La	Os	La	Os	La	Os	La	Os	La	Os	La	Os	La
	600	72.20	19.50	69.37	34.99	67.14	50.37	65.03	66.15	63.21	80.58	61.63	96.75		110.26		125.43
	700	85.59	22.75	82.76	40.81	80.53	58.75	78.42	77.15	76.60	94.00	75.02	112.83	73.44	128.59	71.85	146.49
	800	98.98	25.99	96.15	46.64	93.92	67.14	91.81	88.17	89.99	108.10	88.74	128.92	86.83	146.92	85.24	166.51
	900	112.37	29.23	109.54	52.46	107.31	75.50	105.20	99.15	103.38	121.33	101.80	144.99	100.22	165.26	98.63	188.29
AB-300	1000	125.76	32.48	122.93	58.29	120.70	83.87	118.59	110.19	116.77	134.21	115.19	161.14	113.61	183.64	112.02	208.00
	1100	139.09	35.72	136.32	64.12	134.09	92.25	131.98	121.16	130.16	147.63	128.58	176.95	126.99	201.97	125.41	227.91
	1200	152.48	38.97	149.71	69.95	147.48	100.64	145.36	132.20	143.55	161.05	141.97	193.29	140.38	220.31	138.80	247.68
	1300	165.86	42.22	163.10	75.77	160.87	109.01	158.75	143.21	156.94	174.46	155.36	209.39	153.77	238.64	152.19	267.50
	1400	179.24	45.46	176.49	81.60	174.26	117.39	172.14	154.23	170.33	187.86	168.75	225.48	167.16	256.98	165.58	287.64
	600	113.90	30.42	109.61	54.63	106.26	77.88	103.10	102.48	100.40	125.55	98.07	150.29	95.74	171.75	93.42	199.53
	700	134.94	35.51	130.65	63.70	127.30	90.98	124.14	120.77	121.44	146.64	119.11	175.46	116.78	200.56	114.45	233.04
	800	155.98	40.61	151.69	72.80	148.34	104.85	145.18	136.80	142.48	167.61	140.15	200.64	137.82	229.37	135.49	267.17
	900	177.01	45.70	172.73	84.18	169.38	117.36	166.22	153.89	163.52	188.72	161.19	225.80	158.86	258.16	156.53	299.95
AB-350	1000	198.05	50.80	193.77	90.97	190.42	131.15	187.26	171.07	184.56	209.81	182.23	251.02	179.90	287.06	177.57	333.45
	1100	219.00	55.89	214.81	100.05	211.46	144.31	208.30	188.21	205.60	230.90	203.27	275.98	200.94	315.87	198.61	366.74
	1200	240.04	0.0000000	235.85											ses a labeleses		
	1300	361.06	70.70.00.00.00	256.89						- 100000						- 1 5 5 NES	32 - 33 -
	1400	282.09	71.07	277.93	127.31				united to take the	M. 100 100 100 100		20 00 00 00 00 00 00 00 00 00 00 00 00 0				10 Nov. 10 Nov. 1	701 00000 W 100
	600	132.72	35.39	127.73	63.53										200.13		
	700	157.23	41.29		74.11										233.45		
	800	181.75	47.18		84.70					11					266.77		
AB-400	900	206.27	53.08												300.08		
	CECEVE EV	230.79		225.80		TO PERSONAL PROPERTY.		**************************************		A 175 E 196 A				PERSONAL PROPERTY.	The Carlotte Control of the Control	a name to reason to	199 NOT CONTRACTOR
		255.19		250.31		20 01 02 00 00 00 00 00		Committee Account		STATE OF THE PARTY				ACCOUNT OF THE PARTY OF THE PAR	Contract to the Contract of	10 10 10 10 10 10 10 10 10 10 10 10 10 1	CONTRACTOR SECURE SERVICE
	1200	279.71	70.78	274.83	127.06	270.92	182.79	267.24	240.13	264.09	292.53	261.38	351.11	258.67	400.14	256.28	464.92

INSTALLATION DIMENSIONS

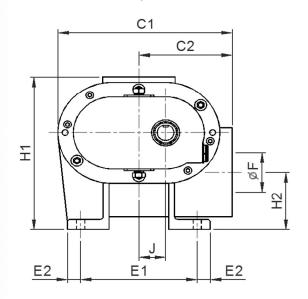


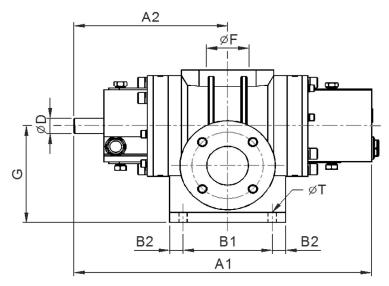




INSTALLATION DIMENSIONS

Main-Body





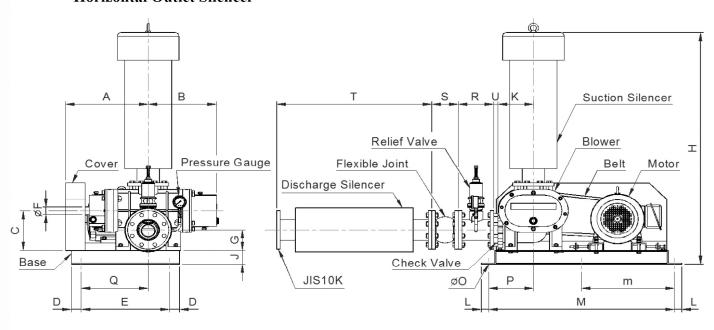
Туре	A1	A2	B1	B2	C1	C2	ØD	ØТ	E1	E2	ØF	G	H1	H2	J	Weight
AB-40	421	219	80	15	276	140	28	14	196	22	JIS 5K 2" / 10K 2"	180	285	104	45	(kg.)
AB-50	501	259	150	22.5	276	140	28	14	196	22	JIS 10K 2"	191	292	104	45	70
AB-65	561	289	196	27	288	152	28	14	196	27	JIS 10K 2.5"	194	295	104	45	72
AB-80	640	343	196	22	358	180	38	14	196	22	JIS 10K 3"	212	341	107	60	136
AB-100	740	393	282	24	358	180	38	14	232	29	JIS 10K 4"	217	352	112	60	148
AB-125A	770	400	210	20	483	250	48	19	346	27	JIS 10K 5"	262	430	135	80	248
AB-125	890	460	310	30	483	250	48	19	355	22.5	JIS 10K 5"	262	430	163	80	274
AB-150	1000	515	428	26	483	250	48	19	355	22.5	JIS 10K 6"	289	453	163	80	308
AB-200A	993	495	239	45.5	700	360	65	23	555	42.5	JIS 10K 8"	402	630	198	120	640
AB-200	1093	545	400	38	690	350	65	23	550	35	JIS 10K 8"	402	630	198	120	732
AB-250	1243	620	520	25	700	360	65	23	550	35	JIS 10K 10"	435	660	218	120	929
AB-300A	1479	756	680	45	700	360	75	23	540	40	JIS 10K 12"	435	675	255	120	1071
AB-300	1306	699	420	55	1010	510	95	33	780	35	JIS 10K 12"	550	880	300	180	1700
AB-350	1626	859	740	55	1010	510	95	33	780	35	JIS 10K 14"	550	880	300	180	2250
AB-400	1766	929	880	55	1010	510	95	33	780	35	JIS 10K 16"	550	880	300	180	2500

<u>7</u>



INSTALLATION DIMENSIONS

Horizontal Outlet Silencer



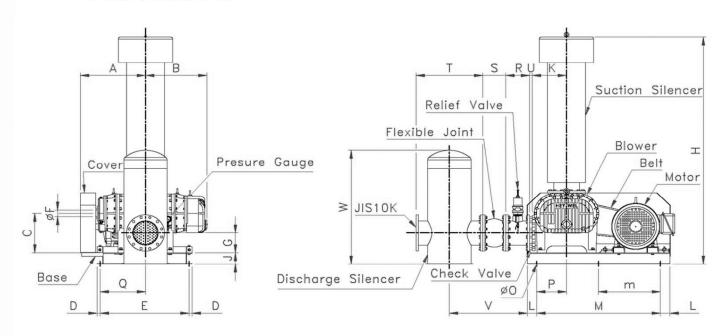
Туре	A	В	C	D	E	ØF	G	н	J	K	L	M	m	øo	P	Q	R	U	s	Т	Weight (kg.)
AB-40	235	202	180	20	350	28	104	731	46	140	50	500	-	14	98	255	150	20	105	589	85
AB-50	274	242	191	50	350	28	104	933	75	140	37.5	795	-	12.7	208	209	150	20	105	589	122
AB-65	303	272	194	50	350	28	104	936	75	152	37.5	795	-	12.7	208	238	150	24	115	589	132
AB-80	371	297	212	50	450	38	107	1251	75	180	37.5	945	-	12.7	228	291	180	24	136	789	233
AB-100	421	347	217	50	450	38	112	1262	75	180	37.5	945	-	12.7	228	341	180	22	136	789	247
AB-125A	435	371	262	25	550	48	135	1851	100	250	100	900	-	19	133	240	250	24	174	1260	408
AB-125	495	431	262	25	550	48	163	1851	100	250	100	900	-	19	138	300	250	24	174	1260	434
AB-150	536	486	289	25	550	48	163	1874	100	250	100	900	-	19	138	341	250	26	180	1260	485
AB-200A	560	498	402	32.5	935	65	198	2263	125	360	100	1300	650	20	313	352	250	27	205	1640	990
AB-200	610	548	402	32.5	935	65	198	2263	125	350	100	1300	650	20	313	406	250	27	205	1640	1080
AB-250	685	623	435	32.5	935	65	218	2500	125	360	100	1300	650	20	313	478	250	28	240	1760	1350
AB-300A	800	723	435	37.5	925	75	255	2682	150	360	235	1530	765	24	273	523	300	32	260	1750	1660
AB-300	780	607	550	45	1010	95	300	3097	250	510	235	2000	1000	33	325	400	300	32	260	1850	2500
AB-350	940	767	550	45	1110	95	300	3367	250	510	235	2000	1000	33	325	560	350	35	265	2500	3380
AB-400	1020	837	550	45	1110	95	300	3363	250	510	235	2000	1000	33	325	670	350	40	265	2700	3850

8



INSTALLATION DIMENSIONS

Vertical Outlet Silencer



Туре	A	В	C	D	E	ØF	G	Н	J	K	L	M	m	øo	P	Q	R	U	S	T	v	W	Weight (kg.)
AB-40	235	202	108	20	350	28	104	731	46	140	50	500	-	14	98	255	150	20	105	300	417	420	102
AB-50	274	242	191	50	350	28	104	933	75	140	37.5	795	-	12.7	208	209	150	20	105	300	389	420	130.5
AB-65	303	272	194	50	350	28	104	936	75	152	37.5	75	-	12.7	208	238	150	24	115	350	440	485	142
AB-80	371	297	212	50	450	38	107	1251	75	180	37.5	945	-	12.7	228	291	180	24	136	400	518	595	239
AB-100	421	347	217	50	450	38	112	1262	75	180	37.5	945	-	12.7	228	341	180	22	136	450	547	665	262.5
AB-125A	435	371	262	25	550	48	135	1851	100	250	100	900	-	19	133	240	250	24	174	500	715	805	423
AB-125	495	431	262	25	550	48	163	1851	100	250	100	900	-	19	138	300	250	24	174	500	711	805	449
AB-150	536	486	289	25	550	48	163	1874	100	250	100	900	-	19	138	341	250	26	180	598	773	920	519
AB-200A	560	498	402	33	935	65	198	2263	125	360	100	1300	650	20	313	352	250	27	205	648	761	1080	984
AB-200	610	548	402	33	935	65	198	2263	125	360	100	1300	650	20	313	403	250	27	205	648	743	1080	1076
AB-250	685	646	435	33	935	65	218	2500	125	360	100	1300	650	20	313	478	250	28	245	700	820	1255	1356

8